

SERIES 7

MAIN FEATURES:

Full Body Cast in Stainless Steel
Reduced Dimensions
Robust Design
Low Maintenance costs
From DN 50 to DN 125
Mechanical Position Indicator

AMM 704

Butterfly Damper Valve for Fumes and Air up to 700°C

APPLICATIONS:

- · Fluids: Air, Gas and Fumes
- · Biomass and Biogas
- · Renewable Energy Plants
- · Steel Industry and Furnaces
- Boilers and BurnersChemical Industry
- · HVAC

WORKING CONDITIONS:

- · Maximum Working Temperature up to 700°C
- · Maximum Working Pressure up to 3 bar

GENERAL CHARACTERISTICS:

- BODY in CAST CF3M (316L SS)
- · Diameter Range from DN 50 to DN 125
- · End Connections: WAFER PN 6, PN 10, PN 16
- · Tightness Class: I according to FCI 70-2
- · Operated by Handlever, Pneumatic or Electric Actuators

MATERIALS:

- · Entirely in CF3M (316L SS)
- Body and Shaft in CF3M (316L SS) DISC in 321 SS for 700°C

APPLICABLE STANDARD:

· Materials according to EN 1503-1, EN 1503-2 · Marking according to EN 19

Certified Welding Procedures according to UNI EN 287-1

APPLICABLE DIRECTIVES:

· Declaration of Conformity in Compliance with Machinery Directive 2006/42/CE

 Declaration of Conformity in Compliance with European Directive PED 97/23/CE

Declaration of Conformity in Compliance with European Directive ATEX 94/9/CE

Group 2 Category 3 Zone 2 Gas and 22 Dust (II 3 GD)

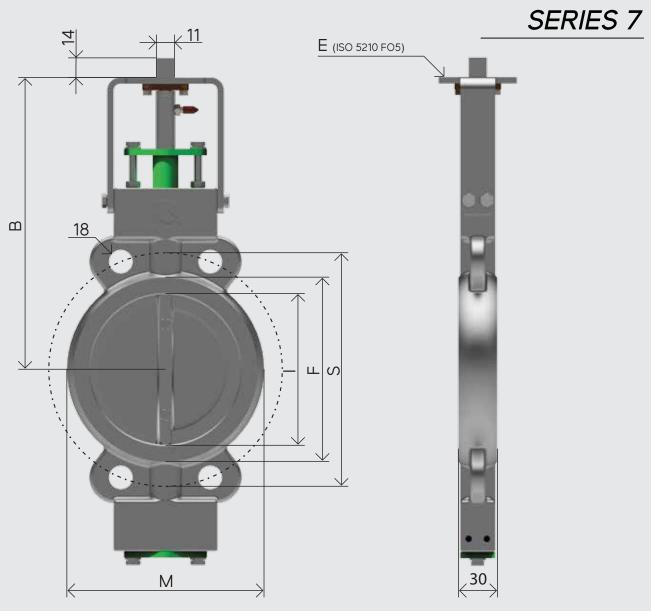
TEST:

· According to AMMtech Quality Control Plan QCP00 · According to ANSI/FCI70-2, EN 12266-1, EN 12266-2, EN 60534

DRIVING SYSTEMS:

 Pneumatic and Electric Actuators according to EN 15714-1, EN 15714-2, EN 15714-3
Actuators End Connections as per EN ISO 5210, EN ISO 5211





DN	I	F	В	S	М	Е
50	55	84	170.5	125	94	Nr. 4 Holes Ø6.5 if 50mm
65	70	106	196	145	116	Nr. 4 Holes Ø6.5 if 50mm
80	85	122	204	160	132	Nr. 4 Holes ø6.5 if 50mm
100	105	142	216	180	152	Nr. 4 Holes Ø6.5 if 50mm
125	130	172	224	210	182	Nr. 4 Holes Ø6.5 if 50mm